

ABSTRACT OF DISCLOSURE

A dividing head is disclosed which divides a worm into a hollow worm body having multiple lead type worm teeth and a drive shaft fitted into the worm body and couples the worm body and the drive shaft by frictional engagement by pressing the worm body and the drive shaft with the annular portion of an assembler. By this, in a state that the drive shaft and the worm body are uncoupled by the assembler, the worm body is moved axially while rotating relative to the drive shaft, thereby adjusting a backlash between the worm wheel and the worm.